

INCH-POUND

MIL-DTL-3628/280
16 July 2019

DETAIL SPECIFICATION SHEET

BADGE, IDENTIFICATION, MASTER GUNNER, U.S. ARMY

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the latest issue of MIL-DTL-3628.



MATERIAL: (-1, -2 and -3) Red Brass 85/15 (UNS Alloy No. C-230) or Nickel Silver 65/35 (UNS Alloy No. C-752).

FINISH:

-1 and -2 Nickel Plated, Mirror-like Polished and shall match The Institute of Heraldry (TIOH) Metal Chip Number 16.
-3: Dull Flat Black Enamel Finish and shall Match TIOH Metal Finish Chip Number 21.

AMSC N/A

FSC 8455

DIMENSIONS:

HEIGHT:

- 1 and -3: 2 inches (REF)
- 2: 1-1/2 inches (REF)

WIDTH:

- 1 and -3: 1-3/4 inches (REF)
- 2: 1-5/16 inches (REF)

THICKNESS:

- 1: 0.137 inch \pm 0.010 inch
- 2: 0.110 inch \pm 0.005 inch

ATTACHING DEVICE:

1. The attaching device shall be prong and flat ball type clutch.
2. Three prongs shall be located on the reverse on 1-3/4 inch diameter circle for -1 and approximate 1-1/4 inch diameter circle for -2. The prongs shall be spaced 120 degrees apart with the bottom prong located on the vertical center line at 1/8 inch from the bottom.

PIERCING: Pierced areas are as indicated for -1, -2 and -3.

EPOXY: The scroll shall be black epoxy and will match The Institute of Heraldry (TIOH) Enamel Finish Chip Number 21.

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.
2. -1, -2: and -3: Silver Plated, Oxidized, Buffed Relieved, Matte Finish and will match The Institute of Heraldry (TIOH) Metal Finish Chip Number 14 may be used for commercial sale.
3. A partial forcer may be used to bring up the design.

Custodians:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

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NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.